







Functional outdoor fabrics made from wood-based TENCEL™ Lyocell fibers curated by David Parkes and Marco Weichert

The TENCEL™ Tree Climate fabric collection is a great resource of functional outdoor fabrics with inherent performance, exquisitely soft hand feel, and convincing sustainability attributes. It has been selected by an industry-expert jury, with the latest performance and sustainability trends in mind. Displaying a great variety of base, mid, and outer layer fabrics as well as waddings made of wood-based TENCEL™ Lyocell fibers for outdoor applications.

Outdoor-lovers respect and enjoy the beauty of nature and care for the environment. Climate change, water conservation, waste reduction and a natural interest for the product origin and its end-of-life impact on the environment are the topics today's educated consumer wants to learn and discuss. The Outdoor consumer will respond well to the sustainability, performance and comfort benefits that TENCELTM Lyocell fibers add to the fabrics, as they feel good and perform well. Their environmental

impact is among the lowest of all materials in the Higg Material Sustainability Index. Lenzing and its TENCEL™ fibers are well-known for forward-thinking sustainable fiber solutions. Derived from the sustainably sourced raw material wood, TENCEL™ Lyocell fibers are produced in a closed loop, resource efficient production process. Carbon-zero TENCEL™ fibers set a new standard in sustainability by reducing the CO2 footprint with a cleaner energy mix and investments in increased production efficiency.

Making an impact is often the result of collaborating and partnering with leading and inspirational heads to create, proof and communicate the product benefits all the way down to the consumer. If you look at the list of the world's most influential fabric innovators in the Outdoor market, David Parkes of Concept III/USA and Marco Weichert of Weichert Agencies/Germany always show up at the top. So, who better to choose as curators of the latest Tree Climate fabric collection featuring fabrics with TENCEL™ branded lyocell fibers?

David Parkes began his textile career in England and became the true Outdoor Industry fabric guru in the US. Throughout his career, David has been developing and marketing performance textiles for apparel and has thus played a pivotal role in their evolution. He founded Concept III in 1983 and can claim a multitude of fabric developments for a "who's who" list of outdoor and active sports apparel and sportswear manufacturers as well as major retailers. David believes that creative performance textiles are what drive the Outdoor market.

Marco Weichert, Founder of Performance Days and CEO of Weichert Agencies, is always a step ahead when it comes to latest textile innovations, trends and consumer insights in the sports and outdoor industry. In partnership with renowned sports- and outdoor brands he develops requirement profiles for new developments and customer-oriented innovations. Partnering with the Functional Fabric Fair in the US and Functional Textiles in Shanghai in China, his outreach in inspiring brands is far beyond Europe.

Outdoor Fabric Collection





David Parkes
Founder & CEO Concept III

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Performance Apparel defines itself through innovative and practical textiles, and the consumer has recognized this for several decades. It is a leader in textile development, and has assumed that role, with accountability, in textile sustainability and environmental awareness. I have been inspired by this generation of TENCEL™ fibers being outstandingly sustainable, meeting the market need for attractive aesthetics, and impressive in thermal and comfort characteristics.

conceptiii.com



Marco Weichert CEO Weichert Agencies & Founder of Performance Days

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Sustainability has become a minimum requirement in the Outdoor market. The industry is in the need of climate neutral fibers, that are nature based and that can claim a function out of the nature. Lenzing is supplying one of the best fibers for the active market with TENCEL™ Tree Climate. A nature based, biodegradable fiber with superb functional attributes as climate control and excellent moisture management. No matter if used for performance base layers that help the wearer to stay dry or in the use to avoid microplastics on brushed mid layers, it offers a fantastic variety. I am thankful that I had the chance to participate in this project to select the best fabrics produced in the world made with TENCEL™ fibers to be used in Outdoor apparel. I am confident that this is a great project, which will get a lot of attention in the market as it is perfectly curated and selected for the best use and best brands.

weichert-agencies.com



From Wood to Fiber

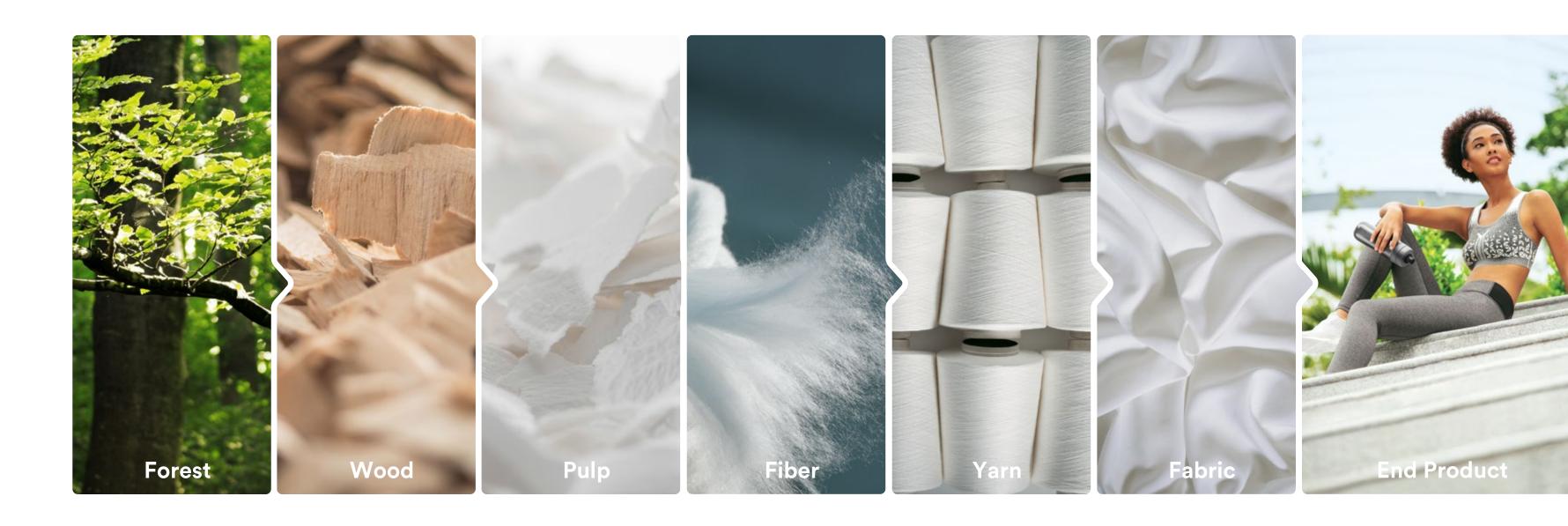
TENCEL™ in nature's cycle

TENCEL™ fibers help maintain environmental balance by being integrated into nature's cycle.

TENCEL™ Lyocell and Modal fibers help to maintain the environmental balance by being integrated into nature's cycle.

The fibers originate from the renewable raw material wood, created by photosynthesis.

The certified biobased fibers are manufactured using an environmentally responsible production process.



Find out more

Innovative by nature:
How wood-based cellulosic
fibers are made at Lenzing



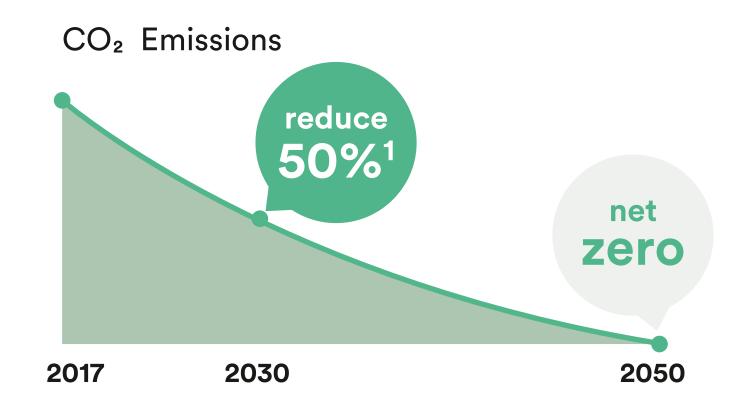
Carbon Footprint

Climate change is one of the most pressing challenges of our generation.

"We have a vision to have net zero emissions by 2050." Lenzing AG

As the first cellulosic fiber producer committed to Science Based Targets initiative, Lenzing wants to drive the change for a decarbonization within the fashion industry: Carbon-zero TENCEL™ fibers set a new standard in sustainability: the CO₂ footprint was reduced even further by using a cleaner energy mix and investments in increased production efficiency.

Lenzing has its sights set on net zero emissions by 2050 and prioritizes the continuous reduction of carbon emissions through efficient production, new technologies and renewable energy sources to meet targets set through the Science Based Targets initiative.



1 Reduction of specific CO₂ emissions for products sold (pulp and fiber) by 50% until 2030 compared to baseline

Find out more

TENCEL™
True Carbon Zero
Campaign

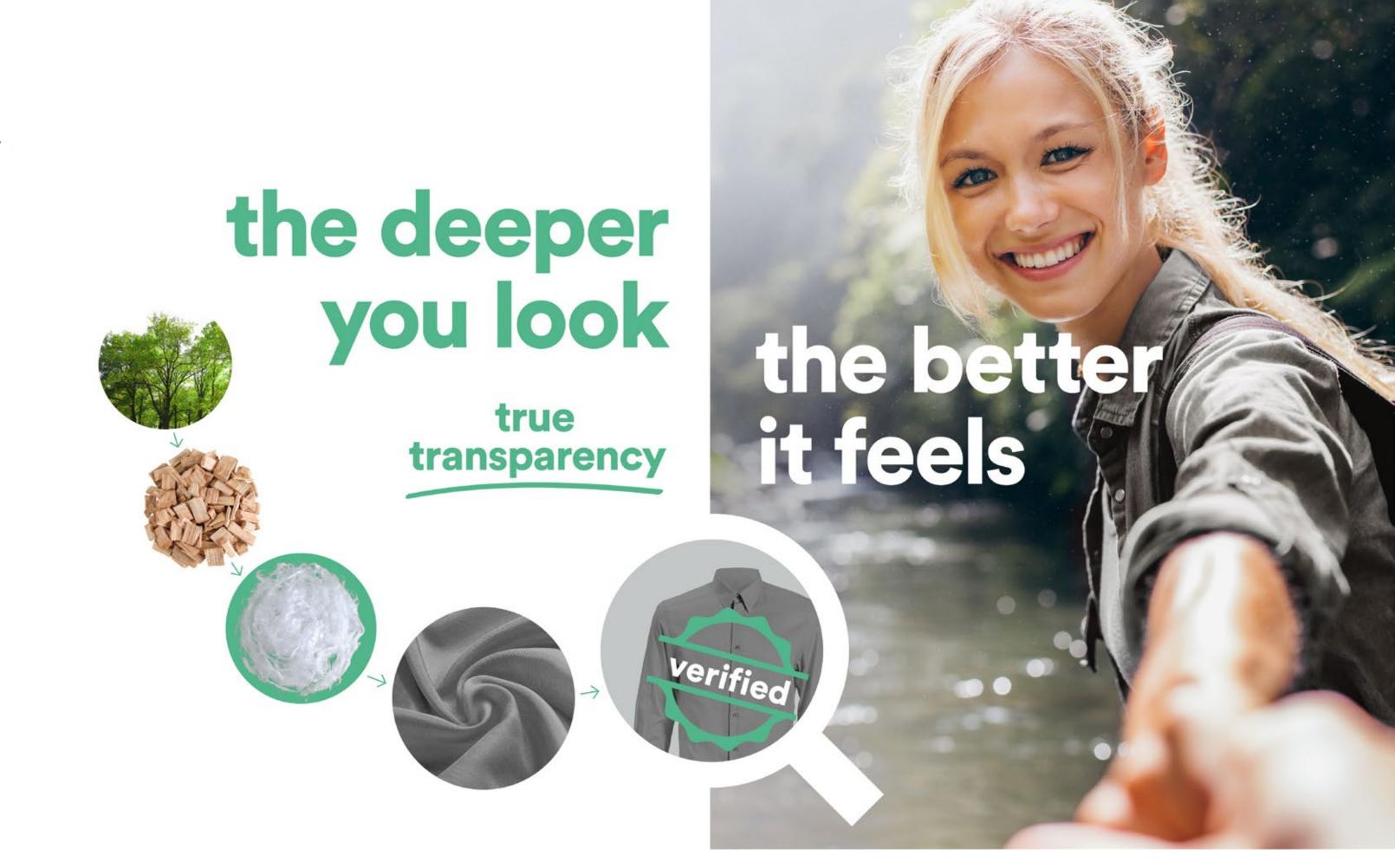




Transparency & Traceability

Tracking and traceability of raw materials in the final product can ensure raw materials originate from responsible resources, comply with industry standards and thereby prevent usage of materials from controversial sources.

As brands and consumers become more aware of the importance of informed purchase decisions, it is becoming more imperative to offer proofs around the production process. TENCEL™ fibers with fiber identification technology can be verified in the value chain, guaranteeing fiber authenticity from fiber to final product.



Find out more

True Transparency
The Deeper You Look,
The Better It Feels



Biodegradability

Natural circularity covers the biological cycle, which is based on two aspects: renewable origins and biodegradability & compostability of natural materials.

TENCEL™ Lyocell standard fibers are biodegradable under soil, freshwater and marine conditions, 1,2 thus they can fully revert back to nature. Biodegradability is determined by measuring the actual metabolic conversion of the compostable material into CO, by microbial activity. (EN14046 or ISO 14855).

TENCEL™ Lyocell standard fibers are also compostable in home applications as well as in industrial facilities. After 16 weeks fibers are completely disintegrated.^{1,3}

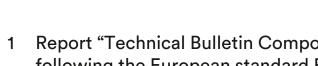














² Lenzing Sustainability Report 2020 3 Disintegration is the fragmentation of a compostable material into smaller pieces and thus loss of visibility in the final compost.



Note: While standard TENCEL™ Lyocell fibers are biodegradable, other fibers blended with them may not be.

Find out more

TENCEL™ Fibers 100% Biodegradable **Wear Today for Tomorrow**



Water Stewardship

Water is a precious resource and its increasing scarcity in many parts of the world constitutes a threat to people and to economic development.

In comparison with widely used natural fibers, TENCEL™ has already significantly lower impact on water scarcity. Water is used diligently in the production, where loops are closed through recycling and water is reused. Wastewater treatment is continuously improved.

Sustainably managed forests - the source of raw materials for our fibers - have a positive influence on the water supply of their regions. As they are part of the natural water cycle, they do not need any artificial irrigation to grow. On the contrary, sustainably managed forests play an important role in stabilizing

the water supply and providing protection against flooding as well as water shortages in case of little precipitation. We make sure that our suppliers of dissolving wood pulp implement efficient water management schemes for their natural resource wood.

In many regions of the world, naturally growing cellulose fibers, such as cotton, needhuge amounts of water for irrigation. Using TENCEL™ fibers instead of cotton or adding them to cotton products is an efficient contribution for reducing water consumption along the textile value chain.



Find out more

Lenzing Managing Sustainability



Thermal Regulation

TENCEL™ Lyocell fibers support body temperature regulating properties through their moisture management. Derived from natural material, the microscopic fibrils of cellulosic fibers are structured to regulate the absorption and release of moisture, contributing to fabric breathability that supports the body's natural thermal regulation.

The lyocell cellulose fibers have a higher vapor uptake than cotton combined with their smooth fiber surface. This supports the body's natural thermal regulating mechanism, keeping your skin feeling cool and dry. Fabrics can also be engineered to provide warm and dry sensations on the skin.



Find out more

TENCEL™ Active



mill partner

Pontetorto s.p.a.

country Italy

website

pontetorto.it/en

article code 9126

composition

12% TENCEL™ Lyocell 88% Polyester

weight 110g/m²

material type knit

fabric details

super stretch





TENCEL™ Tree ClimateOutdoor Fabric Collection

Base Layer

mill partner

Chia Her Industrial Co., Ltd.

country

Taiwan

website

chgtex.com

article code

RXB580-310

composition

51% Rec. Polyamide 49% TENCEL™ Lyocell

weight

91g/m²

material type

woven

fabric details

light weight, rec. PA, wind resistant





mill partner

H-One Tex Co., LTD

country

Korea

website

instagram.com/h_onetex

article code

HS-8159

composition

95% TENCEL™ Lyocell 5% Elastane

weight

190g/m²

material type

knit

fabric details

moisture management





mill partner

H-One Tex Co., LTD

country

Korea

website

instagram.com/h_onetex

article code

HTF-4081

composition

60% Polyester

34% TENCEL™ Lyocell

6% Polyurethane

weight

275g/m²

material type

knit

fabric details

backside brushed





TENCELTM Tree ClimateOutdoor Fabric Collection

Base Layer

mill partner

Zhangjiagang Shepherd Inc.

country

China

website

en.shepherd.earth

article code C3A493

composition

60% TENCEL™ Lyocell

33% Wool

7% Elastane

weight

160g/m²

material type

knit

fabric details

light weight





mill partner

Zhangjiagang Shepherd Inc.

country

China

website

en.shepherd.earth

article code C1A454

composition

50% TENCEL™ Lyocell

50% Wool

weight

165g/m²

material type

knit

fabric details

light weight, biodegradable





mill partner

Anezoulakis Bros Fieratex S.A.

country

Greece

website

fieratex.gr/en

article code

EQD-NZM/554928-12

composition

44% TENCEL™ Lyocell 33% Rec. Polyamide 23% Wool

weight

185g/m²

material type knit

fabric details

light weight, rec. PA, oganic wool





mill partner

UAB Omniteksas

country

Lithuania

website

omniteksas.eu

article code

8043ENZKAL

composition

70% TENCEL™ Lyocell

30% Hemp

weight

210g/m²

material type

knit

fabric details

biodegradable





mill partner

Anezoulakis Bros Fieratex S.A.

country

Greece

website

fieratex.gr/en

article code

CZA-OIF/566409-11

composition

62% TENCEL™ Lyocell

34% Wool

4% Elastane

weight

140g/m²

material type knit

fabric details

light weight, organic wool





mill partner

Hemp Fortex Industries Ltd.

country

China

website

hempfortex.com

article code KJ8025

composition

55% Hemp

45% TENCEL™
Modal x Eco Color

technology

weight

195g/m²

material type

knit

fabric details

spun dyed fiber (water saving), biodegradable





mill partner

UAB Omniteksas

country

Lithuania

website

omniteksas.eu

article code

7102/30ENZ

composition

59% Wool

29% TENCEL™ Lyocell

12% Hemp

weight

170g/m²

material type knit

fabric details

rib, biodegradable





mill partner

UAB Omniteksas

country

Lithuania

website

omniteksas.eu

article code

7573SZ

composition

70% TENCEL™ Lyocell

30% Wool

weight

150g/m²

material type

knit

fabric details

moisture management, biodegradable





mill partner

H-One Tex Co., LTD

country

Korea

website

instagram.com/h_onetex

article code HS-8164

composition

77% Polyester

18% TENCEL™ Lyocell

5% Elastane

weight

190g/m²

material type

knit

fabric details

moisture management





mill partner

Hemp Fortex Industries Ltd.

country

China

website

hempfortex.com

article code

LH4483

composition

50% Hemp 50% TENCEL™ Lyocell

weight

119g/m²

material type

woven

fabric details

water repellent, waxed PU



mill partner

Zhangjiagang Shepherd Inc.

country

China

website

en.shepherd.earth

article code S1A453

composition

70% TENCEL™ Lyocell 30% Wool

weight

180g/m²

material type knit

fabric details

light weight biodegradable





mill partner

UAB Omniteksas

country

Lithuania

website

omniteksas.eu

article code 7264

composition

64% TENCEL™ Lyocell

34% Wool

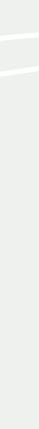
2% Elastane

weight

170g/m²

material type knit

TENCEL™ Active





mill partner

Pontetorto s.p.a.

country

Italy

website

pontetorto.it/en

article code 2350/M

composition

93% TENCEL™ Lyocell Filament 7% Elastane

weight

320g/m²

material type

knit

fabric details

TENCEL™ Lyocell Filament fleece







mill partner

Brookwood Companies Incorporated

country

USA

website

brookwoodcos.com

article code

Redwood™

composition

77% TENCEL™ Lyocell

20% Cotton 3% Elastane

weight

426g/m²

material type

woven

fabric details

comfort stretch





mill partner

Pontetorto s.p.a.

country Italy

website

pontetorto.it/en

article code 2312/M

composition

80% TENCEL™ Lyocell 20% Polyester

weight 230g/m²

material type knit





mill partner

Pontetorto s.p.a.

country Italy

website

pontetorto.it/en

article code 9090/RSME

composition

44% TENCEL™ Lyocell 50% Polyester

6% Elastane

weight

180g/m²
material type

knit

fabric details super stretch





mill partner

Brookwood Companies Incorporated

country

USA

website

brookwoodcos.com

article code

Willow™

composition

91% TENCEL™ Lyocell 9% Hemp

weight

135g/m²

material type

fabric details

woven

light weight, comfort stretch, biodegradable





mill partner

Kingwhale Corp.

country

Taiwan

website

kingwhale.com

article code

DPT 1907042

composition

48% Polyester

46% TENCEL™ Lyocell

6% Elastane

weight

280g/m²

material type knit





mill partner

Zhangjiagang Shepherd Inc.

country

China

website

en.shepherd.earth

article code C3M517

composition

47% TENCEL™ Lyocell

47% Wool 6% Elastane

weight

240g/m²

material type knit

fabric details

light weight





mill partner

Pontetorto s.p.a.

country

Italy

website

pontetorto.it/en

article code

4774/RSME

composition

52% Wool

25% TENCEL™ Lyocell

20% PA

3% Other fibers

weight

253g/m²

material type

knit

fabric details

moisture management, rec. wool, double layer





mill partner

Utenos Trikotažas, AB

country

Lithuania

website ut.lt/en

article code 16651-3

composition

71% TENCEL™ Lyocell

24% Cotton 5% Elastane

weight

270g/m²

material type knit

£-1-4-1

fabric details brushed





Outdoor Fabric Collection

Mid Layer

mill partner

Pontetorto s.p.a.

country

Italy

website

pontetorto.it/en

article code

9169/M/A/Castor

composition

60% TENCEL™ Lyocell

36% Polyamide 4% Elastane

weight

233g/m²

material type knit





mill partner

Tessile Fiorientina Company Srl.

country

Italy

website

tessilefiorentinaco.it

article code

H1879

composition

90% TENCEL™ Lyocell

10% Wool

weight

340g/m²

material type

knit

fabric details

insulation, biodegradable





mill partner

H-One Tex Co., LTD

country

Korea

website

instagram.com/h_onetex

article code

HFT-4080-5

composition

61% Rec. Polyester 34% TENCEL™ Lyocell

5% Polyurethane

weight

260g/m²

material type

knit

fabric details

brushed, rec. PES





mill partner

Tessile Fiorientina Company Srl.

country

Italy

website

tessilefiorentinaco.it

article code

C9296/400

composition

94% TENCEL™ Lyocell

6% Elastane

weight

420g/m²

material type

knit

fabric details

moisture management





TENCEL™ Tree ClimateOutdoor Fabric Collection

Tencel Feels so right

Mid Layer

mill partner

Kingwhale Corp.

country

Taiwan

website

kingwhale.com

article code

DPT 2011034

composition

61% TENCEL™ Lyocell

30% Rec. Polyester

9% Polyester

weight

435g/m²

material type

knit

fabric details

rec. PES



mill partner

H-One Tex Co., LTD

country

Korea

website

instagram.com/h_onetex

article code HTF-4100

composition

31% TENCEL™ Lyocell

64% Polyester 5% Elastane

weight

280g/m²

material type

knit

fabric details brushed





mill partner

Kingwhale Corp.

country

Taiwan

website

kingwhale.com

article code

KW 3609A

composition

70% TENCEL™ Lyocell

16% Woo

14% Polyester

weight

270g/m²

material type

knit

fabric details

brushed





mill partner

Pontetorto s.p.a.

country Italy

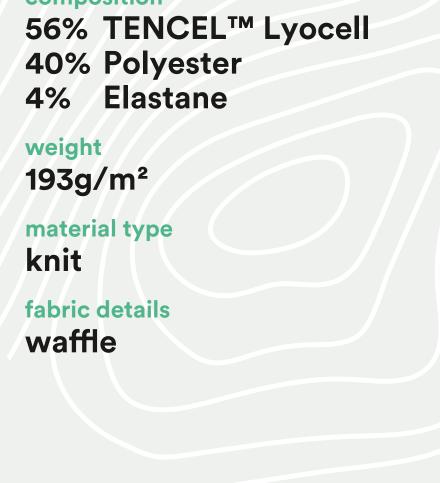
website

pontetorto.it/en

article code

9081/M/RC/RES

composition









mill partner

Brookwood Companies Incorporated

country

USA

website

brookwoodcos.com

article code

Eucalyptus™

composition

49% Organic Cotton 41% TENCEL™ Lyocell

10% Hemp

weight

168g/m²

material type

woven

fabric details

biodegradable





mill partner

Kingwhale Corp.

country

Taiwan

website

kingwhale.com

article code

DPT 2108011

composition

30% TENCEL™ Lyocell 70% Rec. Polyester

weight

222g/m²

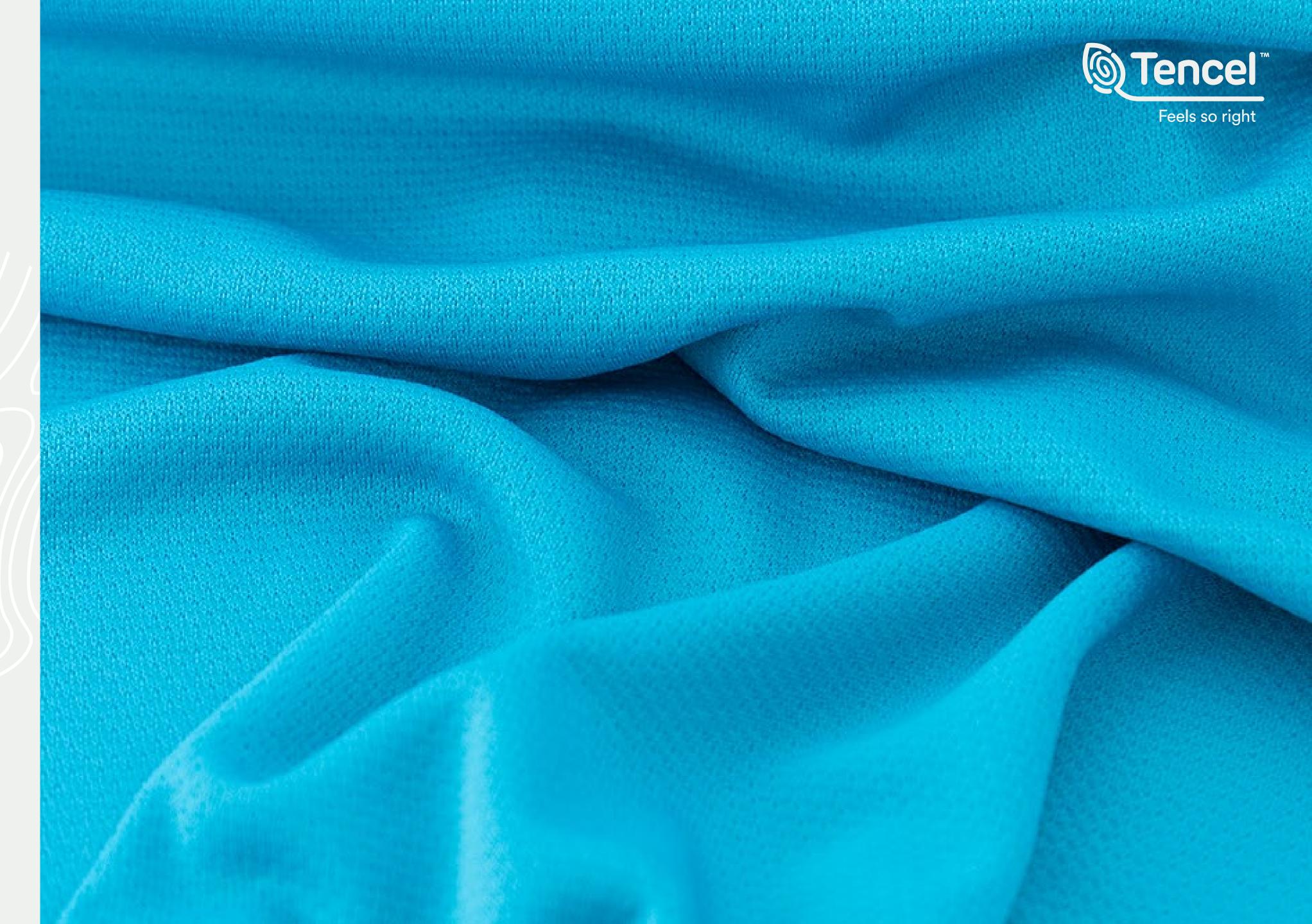
material type

knit

fabric details rec. PES,

moisture management





mill partner

Brookwood Companies Incorporated

country

USA

website

brookwoodcos.com

article code

Sequoia™

composition

75% TENCEL™ Lyocell

22% TENCEL™

Modal x Micro technology

3% Elastane

weight

315g/m²

material type

woven

fabric details

super stretch





mill partner

Brookwood Companies Incorporated

country

USA

website

brookwoodcos.com

article code

Fraser™

composition

46% Cotton

38% TENCEL™ Lyocell

16% Rec. Polyester

weight

200g/m²

material type

woven

fabric details rec. PES







mill partner

Kingwhale Corp.

country

Taiwan

website

kingwhale.com

article code

DPT 2103011

composition

15% Rec. Polyester

56% Polyester

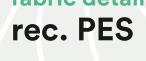
29% TENCEL™ Lyocell

weight

240g/m²

material type knit

fabric details







Outdoor Fabric Collection

Outer Layer

mill partner

Brookwood Companies Incorporated

country

USA

website

brookwoodcos.com

article code Sierra™

composition

66% TENCEL™ Lyocell 34% Polyamide

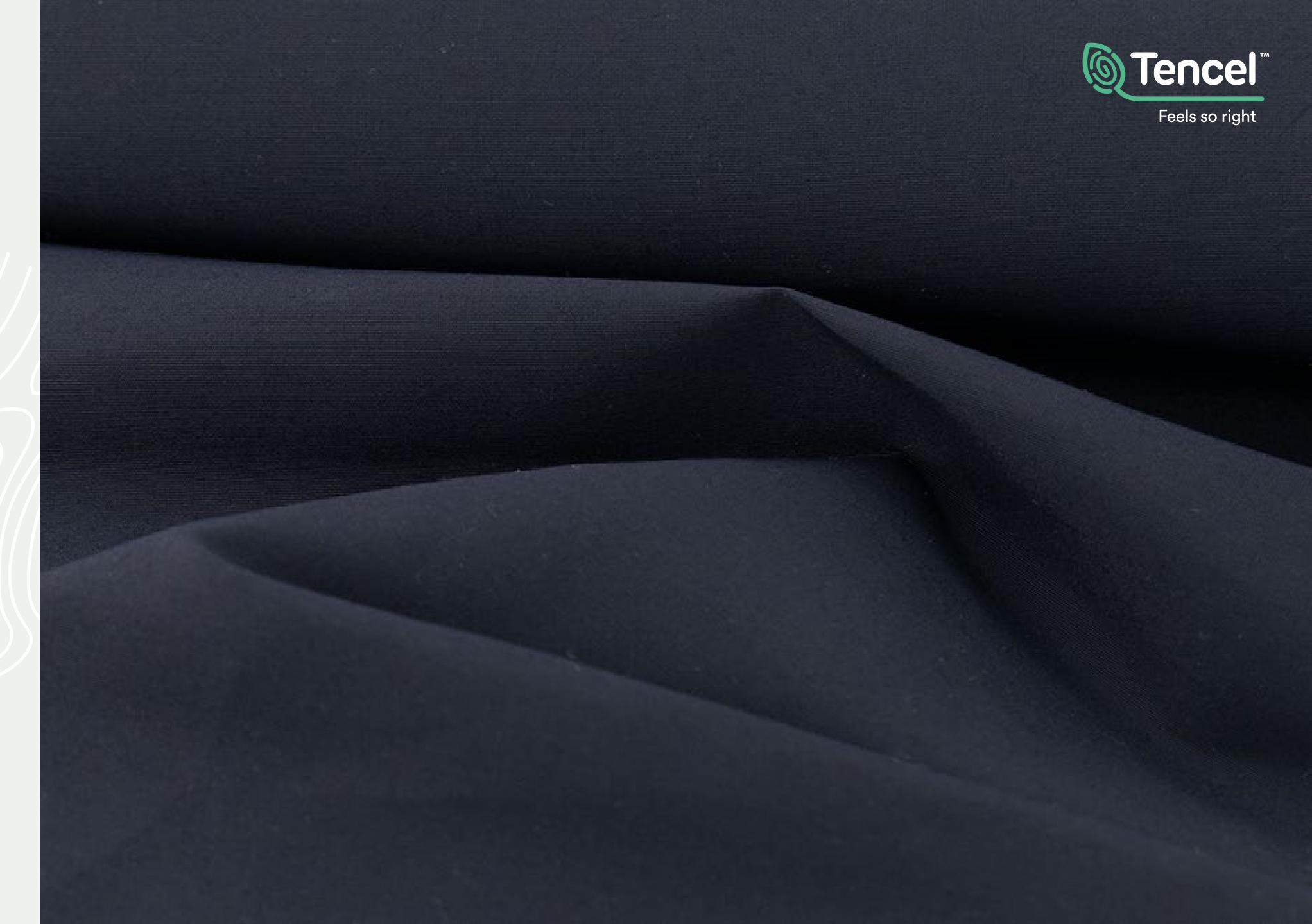
weight 155g/m²

material type woven

fabric details

DWR, wind resistant





Outer Layer

mill partner

Her Min Textile Co., Ltd.

country

Taiwan

website

hermin.com

article code

EYEG0313/3/1146

composition

100% TENCEL™ Lyocell

weight

121g/m²

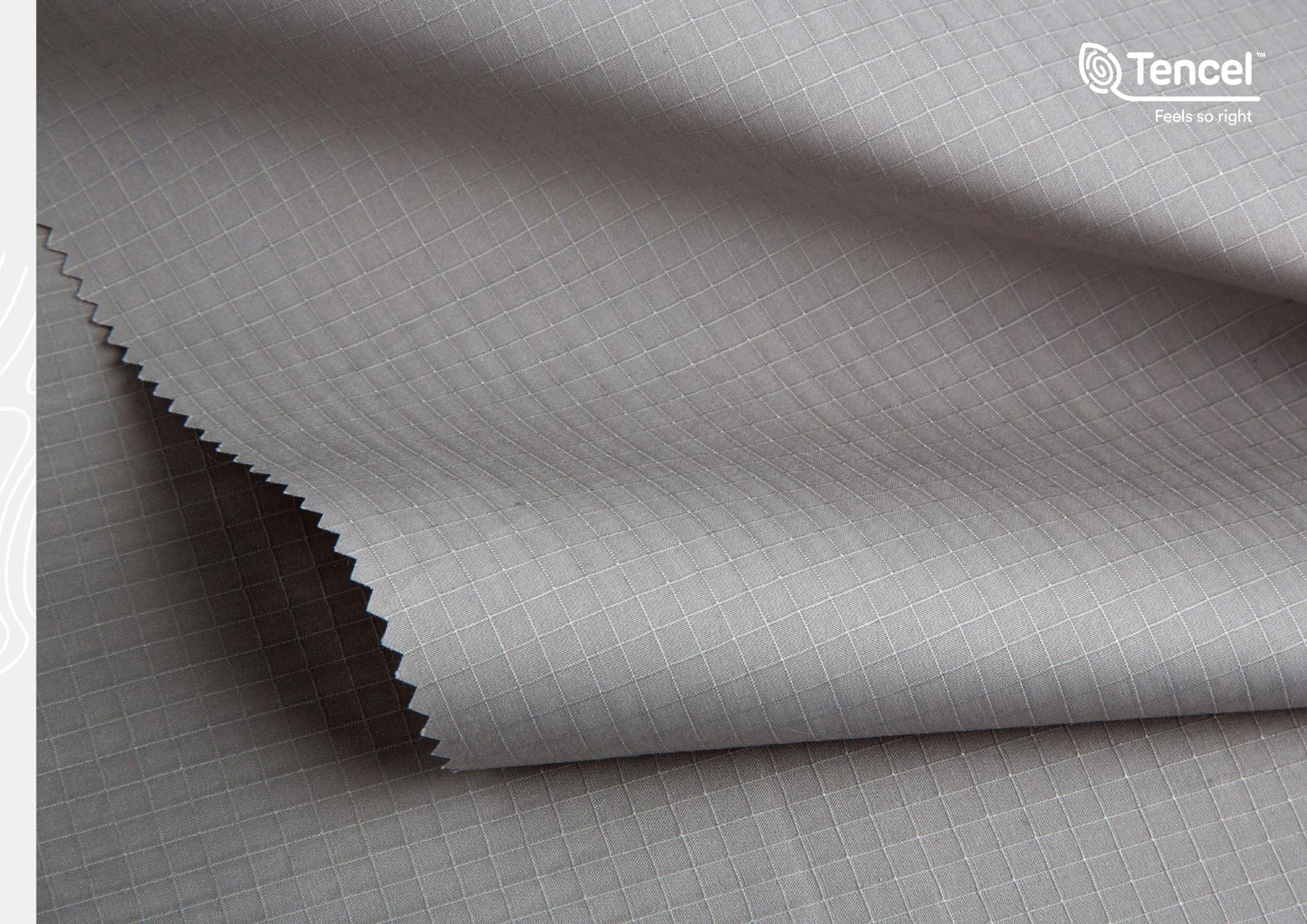
material type

woven

fabric details

wind resistant, PFC-free rip stop





Outer Layer

mill partner

Her Min Textile Co., Ltd.

country

Taiwan

website

hermin.com

article code

EYEG0311/1/1146

composition

100% TENCEL™ Lyocell

weight

121g/m²

material type

woven

fabric details

wind resistant, PFC-free, mini rip stop





Outer Layer

mill partner

Her Min Textile Co., Ltd.

country

Taiwan

website

hermin.com

article code

EYGC0040/1/1107

composition

59% Organic Cotton 41% TENCEL™ Lyocell

weight

261g/m²

material type

woven

fabric details

wind resistant, PFC-free, mini rip stop





mill partner

Chia Her Industrial Co., Ltd.

country

Taiwan

website

chgtex.com

article code

RTD417-310

composition

44% Polyester

40% TENCEL™ Lyocell

10% Wool

6% Elastane

weight

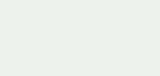
257g/m²

material type

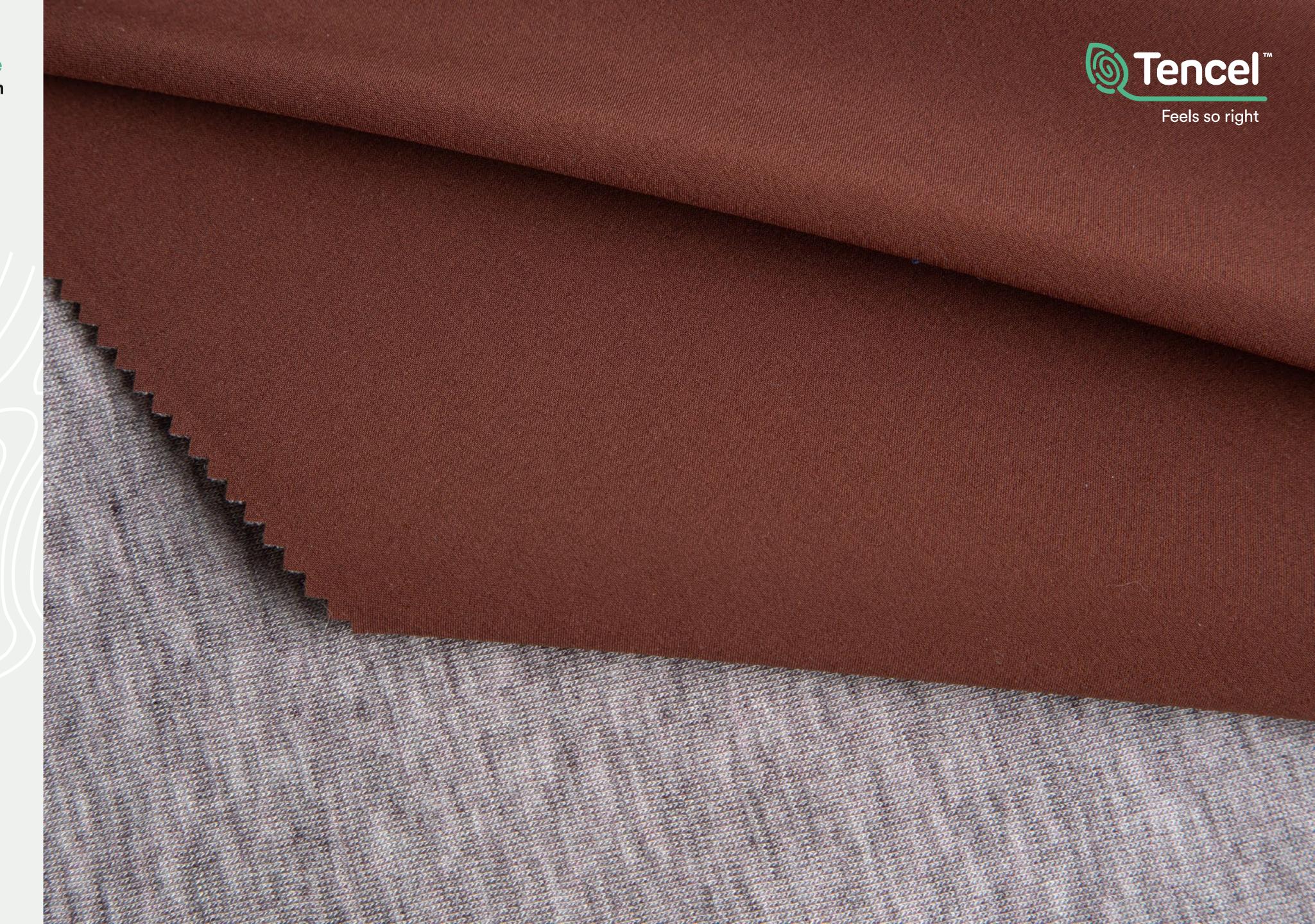
woven

fabric details

lamination, moisture management, stretch







Outer Layer

mill partner

Chia Her Industrial Co., Ltd.

country

Taiwan

website

chgtex.com

article code

RTA930-010

composition

56% TENCEL™ Lyocell

28% Polyester

14% Linen

2% Elastane

weight

201g/m²

material type

woven

fabric details

comfort stretch





Feels so right

mill partner

Wujiang Flying Textile Co.,Ltd

country

China

website

flyingtextile.com

article code

FY19238-6

composition

Face: 100% TENCEL™ Lyocell Back: 100% Rec. Polyester

weight

228g/m²

material type woven

fabric details

DWR, rec. PES





Tencel Feels so right

Outer Layer

mill partner

Sensilate (Chian Her)

country

Taiwan

website

sensilate.com

article code

UT30/70_150

composition

30% TENCEL™ Lyocell

70% Rec. Polyester

weight

222g/m²

material type

wadding/fill

fabric details insulation



mill partner

Brookwood Companies Incorporated

country USA

website

brookwoodcos.com

article code BeechTM

composition

36% Cotton

33% TENCEL™ Lyocell

31% Linen

weight

196g/m²

material type

woven

fabric details

biodegradable





mill partner

Brookwood Companies Incorporated

country

USA

website

brookwoodcos.com

article code

Birch™

composition

66% Cotton

34% TENCEL™ Lyocell

weight

304g/m²

material type

woven

fabric details

biodegradable





Tencel

Outer Layer

mill partner

Imbotex S.R.L.

country

Italy

website

imbotex.it/en

article code

43001

composition

40% TENCEL™ Lyocell

40% TENCEL™ REFIBRA™

20% PLA

weight

100g/m²

material type

wadding/fill

fabric details

insulation



mill partner

Stotz & Co. AG

country

Switzerland

website

stotzfabrics.ch

article code

Ventile L24

composition

32% TENCEL™ Lyocell 68% Organic Cotton

weight

200g/m²

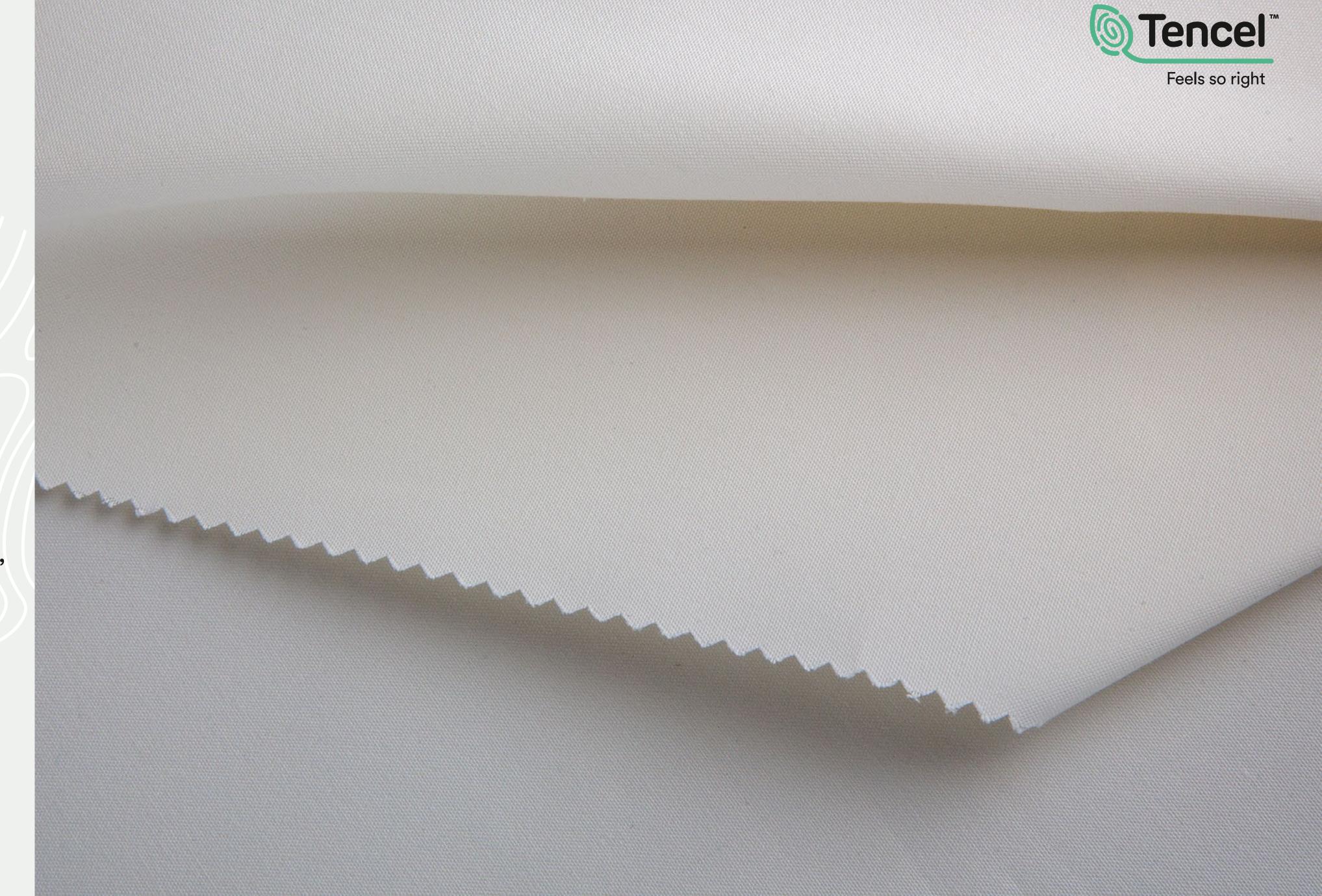
material type

woven

fabric details

biodegradable DWR (PFC free), wind resistant





mill partner

Hop Lion Feather Works Corp.

country

Taiwan

website

hoplion.com.tw/en

article code

HL-RT30/70

composition

30% TENCEL™ Lyocell 70% Rec. Polyester

material type wadding/fill

fabric details

rec. PES, fiber ball, insulation







Digital Fabric Sourcing Platform

The PERFORMANCE DAYS Loop is the place for industry interaction between designers, product managers, purchasers and suppliers with powerful tools.

PERFORMANCE DAYS Munich and Functional Fabric Fair USA have combine their forces and offer their collected networks to create the PERFORMANCE DAYS Loop.

Use this tool and find exactly the performance products you need according to your parameters.





Scan the QR Code to request sample swatches

Find out more

The Loop: Online Fabric Sourcing Marketplace



Fiber Identification & Branding

Our unique identity is ingrained in every genuine TENCEL™ fiber with fiber identification technology and can be verified in the value chain, guaranteeing fiber authenticity from fiber to final product. Fiber identification enables the traceability of TENCEL™ fibers, providing a backbone for sustainability in the supply chain.

Testing for authenticity is part of our fabric certification system via the E-Branding Service. This platform is a fast and simple way for value chain partners to obtain product certificates, licenses and swing tags to showcase their use of TENCEL™ fibers and branding. Fiber identification technology helps the E-Branding Service by verifying the authenticity of TENCEL™ fibers in products.



Learn More

Lenzing E-Branding Service



Key Benefits

Comfort Benefits

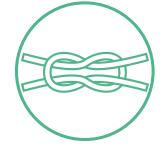


contributes to breathability





Performance Benefits



strength







Sustainability Benefits



biodegradable





botanic origin







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