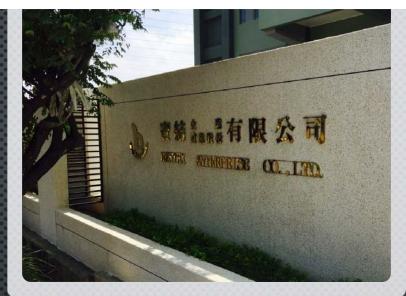


# BESTEX ENTERPRISE CO., LTD.





### **COMPANY HISTORY**



1990 Established as a woven trading

company

Bestex Dyeing & Finishing Mill (Woven) established

1995



Bestex Dyeing & Finishing Mill relocated and focusing on knitted fabric

2005



2013

Acquired new property for new production facility and R&D center



2015

New dyeing and finishing facility became operational



2018
Successfully
commercialized
Waterborne
Foam Coating &
Bonding



### **OUR CUSTOMERS**



















Eddie Bauer









### CORE COMPETENCES (I)

Yarn Development / Sourcing

Fabric Design (Subcon / JV)

Novelty Yarn



Performance Yarn









Eco-Friendly Yarn









Access to following construction in various gauges

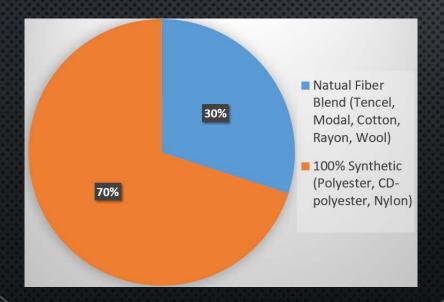
- Jersey (plated, pique)
- Double knit (pique, spacer, insulation knit, variable)
- Terry (French terry, plated)
- Flat Bed
- Auto Striper (96 feeder, 244 feeder)
- Computer Jacquard (Terrot, Jersey, Double, & Terry)



### CORE COMPETENCES (II)

Dyeing & Finishing

- Daily Capacity: ~ 25K KG / Day
- Chemical finishing: DWR, Wicking, AM, Odor Control, UV cut



## Additional Finishing (Subcon)

- Bonded 2L, 2.5L, and 3L knit softshell
- Mechanical finishing: peaching, shearing, brushing, tumbling
- Sublimation print, wet print, emboss, cire, burnout, reflective



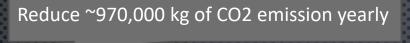
### **OUR FACILITY**

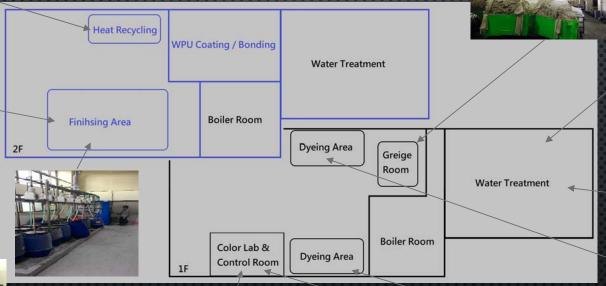




Color Kitchen













### R&D / BULK QUALITY TESTING LAB

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Description	Test Method
Air Permeability 透氣 (cfm)	ASTM D737
Bursting (Ball Burst)爆破, (LBF)	ASTM D6797
Bonding Strength 剝離強度,□kgf/3in □lbf/3in □N/3in	ASTM D2724
Colorfastness to Water 水牢, (Grade)	AATCC 107
Colorfastness to Water 水牢, (Grade)	ISO 105-E01
Colorfastness to Washing 水洗, (Grade)	AATCC61-1A
Colorfastness to Washing 水洗, (Grade)	AATCC61-2A
Colorfastness to Washing 水洗, (Grade)	ISO 105 C06
Colorfastness to Crocking 磨擦, (Grade)	AATCC 8
Colorfastness to Crocking 磨擦, (Grade)	ISO 105X12
PH Value 酸鹼, (Value)	AATCC 81
Dimension Stability- Shrinkage 縮率, (%)	AATCC 135
Dimension Stability- Skewing 歪斜, (%)	AATCC 179 Method 1 Opt 1
Fabric Weight 布重, (GSM)	ASTM D3776
Fabric Width 幅寬(可裁/全幅), (Inch)	
Growth: Knit 伸長率,Length(經) (%)	ASTM D2594, □60 s □1 hr
Growth: Knit 伸長率,Width(緯) (%)	
Stretch: Knit 延伸率, Length(經) (%)	ASTM D4964, LBF
Stretch: Knit 延伸率, Width(緯) (%)	A311VI D4904, LDF
Recovery: Knit 回復率, Length(經) (%)	ASTM D4964, LBF
Recovery: Knit 回復率, Width(緯) (%)	A31101 D4304, LBI
Rain test 雨淋測試, (Pass/Fail)	AATCC 35, 600 mmH2O x 120sec
Pilling Resistance 起毬, (Grade)	JIS L1076
Pilling Resistance 起毬, (Grade)	ASTM D3512
Pilling Resistance 起毬, (Grade)	UATM
Snagging Resistance 鉤紗, (Grade)	ASTM D3939
Thermal Stability 熱穩定性, (%)	UATM 013
Thickness 厚度, Knit/Woven Fabrics, (mm)	ASTM D1777, □Option1 □Option5
Water Repellency 撥水,Initial, (%)	AATCC-22
Tearing Strength, Woven 撕裂強度, (g)	ASTM D1424
Washing Appearance	AATCC 135

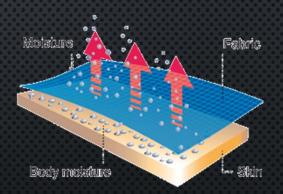


### BASE LAYER - NATURAL INFUSED

- Tencel, Modal, Cotton, & Wool Infused (High Moisture retention for Microclimate control)
- PLATED JERSEY, DOUBLE KNIT CONSTRUCTION ALONG WITH FILAMENT YARN TO ALLOW MOISTURE TRANSPORT AWAY FROM SKIN [ PUSH PULL ]





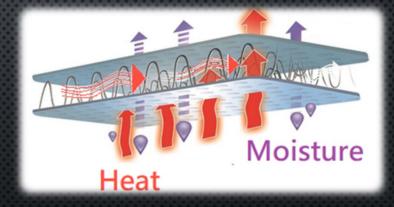


### MID LAYER - FAKE SPACER / INSULATED KNIT

- Encapsulates air like a fleece to form a micro climate control inside the fabric
- Efficient Warmth / Breathable
- Sheds Less Microfibers during washing







### **OUTERWEAR – TRUE SOFTSHELL**

Soft & quiet, Packable, Warm, weather Resistant, and Extremely Light Weight

- Available Fabric Type: Two Way & Four Way Stretch
- AVAILABLE WEIGHT RANGE: 145 GSM 250 GSM
- AIR PERM: 10 25 CFM
- PILLING (ASTM D3512): 4-5
- SNAGGING (ASTM D3939): 4-5
- DWR / PASS RAIN TEST







### COMPUTER JACQUARD / BODY MAPPING

BESTEX OFFERS COMPUTER JACQUARD KNITS IN JERSEY KNIT, DOUBLE KNIT, AND TERRY KNIT CONSTRUCTIONS
THE COMPUTER JACQUARD OPENS MANY DESIGN POSSIBILITIES AS WELL AS ADDING PERFORMANCE ATTRIBUTES



### SEAWOOL

There is a large volume of oyster yielded in Taiwan and carry out 160 thousand tons of "Oyster Shell-Waste" every year. We use shell-waste to produce bio-calcium oxide powder, so that it can reduce the shell-waste and prevent the environment pollution.

#### ANTISTATIC

- Oyster-shell contains 80% of calcium carbonate and 20% light metal elements. The raw-material has a lot of micro-pore on high surface area. Therefore bio-calcium oxide can absorb moisture easily in order to have free ions to increase conductivity.

#### **THERMAL CONSERVATION**

- OYSTER-SHELL POWDER (BIO-CALCIUM OXIDE) HAS HIGH MOISTURE ABSORPTION AND LOW HEAT CONDUCTION AND THE MOISTURE IS RETAINED TO AVOID FROM HEAT LOSS
- SIMILAR THERMAL CONDUCTIVITY TO WOOL



Bestex has developed recycle polyester with Seawool infused in both staple and filament yarn form.

We also offer Seawool print on fabric which would help to enhance the warmth (clo) property.

### COOLVISIONS DYEABLE POLYPROPYLENE

#### **Extremely Lightweight**

Provides better coverage with less garment weight.

#### **Superior Moisture Management**

 Unlike performance polyester, CoolVisions® engineered moisture management channels are not blocked during laundering by the use of fabric softeners or dryer sheets

#### **Excellent Thermal Insulation**

- has excellent thermal insulation properties, surpassing even wool

#### **Inherently Antimicrobial**

is not attacked by organisms like mold, mildew, and bacteria

#### No MCQ & Low MOQ

- Unlike doped PP yarn requiring high MCQs, dyeable PP can allow regular MOQ.



Note: Although its dyeable PP, when compare the color depth of it to regular polyester, the color depth can only reach ~30% of regular poly. However, our design has focused on using PP against skin side so color depth is not that big of concern.

### COMFORT STRETCH

Sometimes You Just Need a little more stretch and stability

- Reduce the use of spandex has been our goal to become more environmentally friendly
- Using mechanical stretch yarns such as T400, PBT, Bi-Component yarns and with our knowledge in knitting to aid the stretch & recovery performance
- By adjusting the amount of mechanical stretch yarn, we are able offer different level of modulus, recovery, and better breathability than fabric with spandex.
- Adding mechanical stretch yarn with natural fiber blend yarns can also help the dimensional stability



# WATERBORNE POLYURETHANE DISPERSIONS (PUD) FOAM COATED PROCESS

 FOAM COATED PROCESS IS TO UTILIZE THE AIR TO MIX THE CHEMICAL INTO FOAM, WHICH CAN REDUCE THE MOISTURE CONTENT, EFFICIENTLY LESSEN THE HEAT CONSUMPTION AND FASTEN THE FABRIC DRYING SPEED

### **Advantages of WPU Foam Coating**

- Soft handed stretchy products
- Relatively less chemical consumption
- Relatively less energy consumption
- Replace traditional solvent type products, DMF Free, Heavy Metal Free, and Low VOC



### FOAM BARRIER

FOAM BARRIER: FEATHER

BY APPLYING OUR SPECIAL FOAM COATING TECHNIQUE ON EXTREME LIGHT WEIGHT KNITTED FABRIC, WE ARE ABLE TO ALLOW THE FABRIC TO REMAIN SOFT, QUIET AND STRETCHY AND ACHIEVE THE AIR PERMEABILITY LESS THAN 1 CFM FOR DOWNPROOFNESS AT THE SAME TIME. COMPLETELY DIFFERENTIATES OUR PRODUCTS AWAY FROM TRADITIONAL COATED OR FILM LAMINATED PRODUCTS.







### FOAM BARRIER

「Foam Barrier: Storm」

This is a highly eco-friendly and innovative bonding technique! Bestex is able to perform coating and bonding in one process. This saves tremendous energy, waste and time. By using different foam parameters, we can engineer the air permeability, modulus, and handfeel of the bonded fabric for different applications.





