

PANTERA



GROUP

WHO ARE WE ?

Pantera Group is a prominent provider of apparel production services in the Turkish textile sector, for **outdoor apparel** and **active sportswear** industry worldwide.

The Group solely exports its services and production to distinguished global customers especially in Europe and is formed of Pantera Ltd., established in 2002 and Mert Ilkem Ltd., established in 1996.

Pantera Group positions itself in the market as the **'Production Services Partner'** for its customers. The group is accordingly organized to give this service starting from the development of collections up to the delivery of final products to their final destinations.

Pantera Group follows all innovations in its line and acts fast to be among the pioneers applying those innovations internationally.

PRODUCT GROUPS :

The products, delivered with the services described above, are categorized in the following two main fields:

- ***Outdoor Apparel***
 - Skiing, mountain climbing and trekking (Mid-layer and Base-layer, jackets.
- ***Active Sportswear***
 - Cycling, Running, Walking (tights, tops, shorts, sprinters jackets)
 - Yoga, Pilates and Fitness (Tights, jumpsuits, jackets, shorts Tank tops)
 - Triathlon (overalls, tops, tights, shorts, pants, sprinters, jackets)
 - Highly Experienced in working with difficult fabrics and yarns such as Polypropylene, wool blended fabrics and softshell fabrics.
 - Experienced in bonding, glueing and welding processes. All are made in-house



BOGNER



Bergans
OF NORWAY



Jack
Wolfskin



GO[®]
WEAR



BLACKYAK[®]



casall[®]

Sweaty Betty
LONDON



Production area	Office area	Factory area
	1.000 sqm	11.000 sqm

Employees	White Collar	Blue Collar
	52 people	500 people

Production capacity	Monthly	Weekly
	120.000 pcs	30.000 pcs

Production Abilities	Inhouse	Subcontractor
Digital Pattern making	X	
Cutting	X	
Sewing	X	
3D Modeling and pattern making	Soon	
Ultrasonic welding Gluing,Taping	X	
Ironing & Packing	X	
Quality control	X	
Heat transfer pressing	X	
Sublimation print		X
Screen print		X

Machine list	Quantity
Gerber Plotter	2 units
Accumark Expl. Pattern Program	3 unit
Accunes Automatic layout	1 unit
Assist Bullmer Cutter XL 7501	1 unit
Transfer press machine 15x15 cm	4 units
Transfer press machine 35x35 cm	1 unit
Transfer press machine 40x50 cm	6 units
Overlock machine	70 units
Flat-lock machine	53 units
Single Needle	174 units

Coverseam	39 units
Waistband machine	4 units
Buttonhole machine	3 units
Bartack machine	6 units
Boss Machine/ Chainstitch	1 unit
Ultrasonic Welding	1 unit
Bonding taping	5 unit
Gluing	4 set
Zig zag machine	5 set
Ironing	27 units











PATTERN DEPT.





TEST / LABORATORY





color continuity check at lightbox



CUTTING DEPT.







SIGARA İÇİLMEZ

Smoking is strictly prohibited in this area.





CUT PIECE LABELING



STITCHING











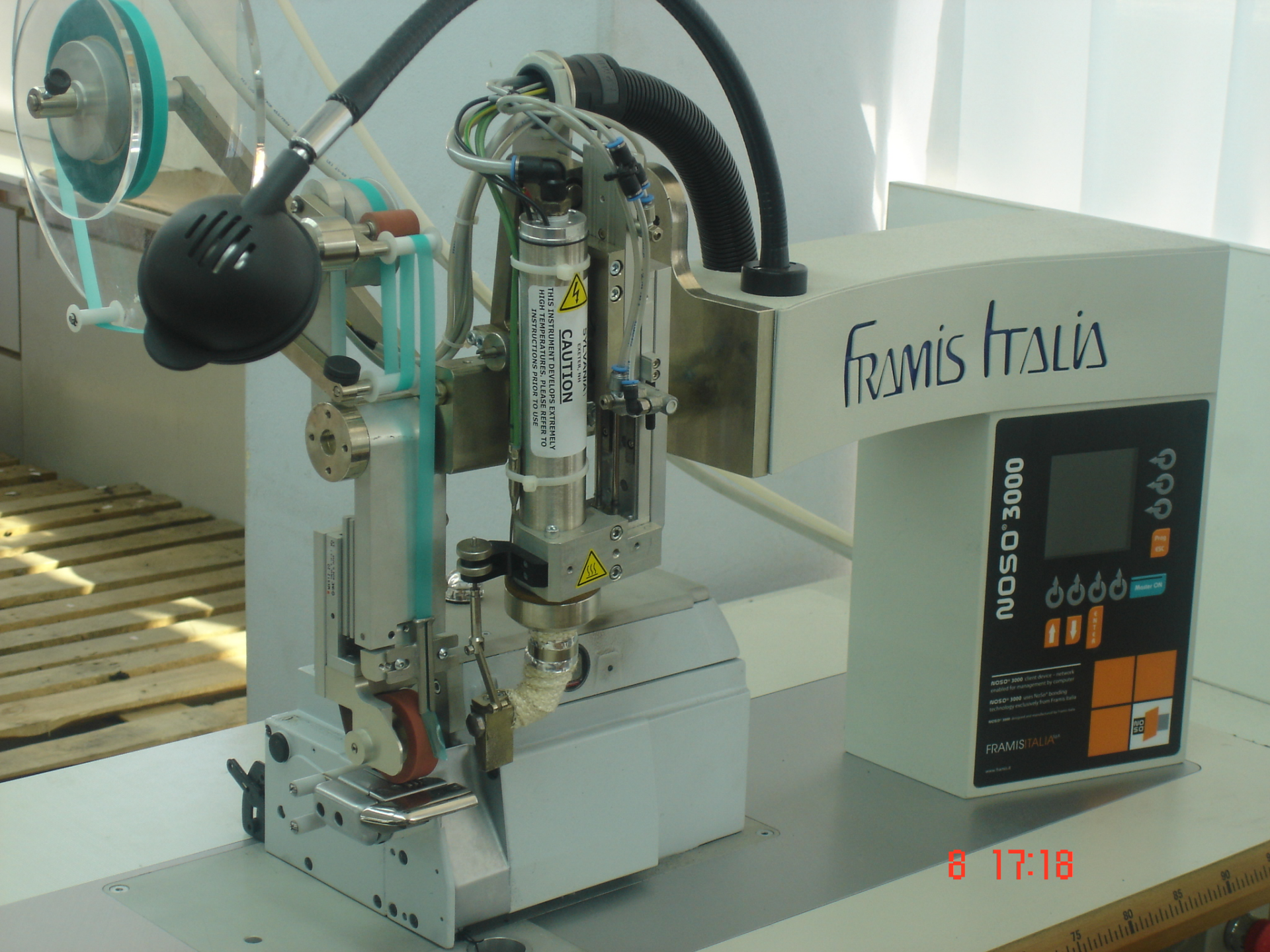
flatlock machine



WELDING & GLUING & TAPING







FRAMIS ITALIA

NISO 3000

Control panel interface with a digital display, a 'Prog. SW' button, a 'Master ON' button, and several indicator lights.

NISO 3000 (first device) - network enabled for management by computer
NISO 3000 (also NISO) - bonding technology exclusively from Framis Italia
www.framis.it

CAUTION
THIS INSTRUMENT DEVELOPS EXTREMELY HIGH TEMPERATURES. PLEASE REFER TO INSTRUCTIONS PRIOR TO USE

8 17:18



SAMPLING



PRESSING



QUALITY CONTROL DEPT.





PACKING DEPT.

WHAT DO WE OFFER TO OUR CUSTOMERS ?

- Pantera Group does not “*merely sell*” its production to its customers, but it establishes a mutual business where Pantera Group provides a full service package including production. Therefore, Pantera Group pays special attention to work with the “*Focus on Customer*” system.
- Pantera Group emphasizes that it is offering its service, rather than selling its production capacity.
- The group’s strongest point is that it concentrates on the business it performs for its customers, seen as its “partners”.
- The motto is “*Today’s Performance is the Guarantee for Tomorrow’s Sales*”.
- During the “development stage” of collections, Pantera Group offers its customers the expertise for avoiding possible problems and suggests safer techniques and/or materials.

THANK YOU