



- Made from Recycled PET Bottle
- Made using the highest Environmental Standards
- 50% Reduction in Energy Consumption
- 50% Reduction in CO₂ Pollution

HFI is proud to announce our new collection of **ENERGY SAVING YARN (ESY)**. The **ESY** collection has been developed for our environmentally minded world-wide customers. The new, low-temperature dyeing technology used for **ESY** production means HFI can produce vibrantly colored yarns using **HALF** the energy required for traditionally dyed yarns. Due to its significant energy savings, **ESY** presents the **BEST** choice for environmentally friendly yarns!

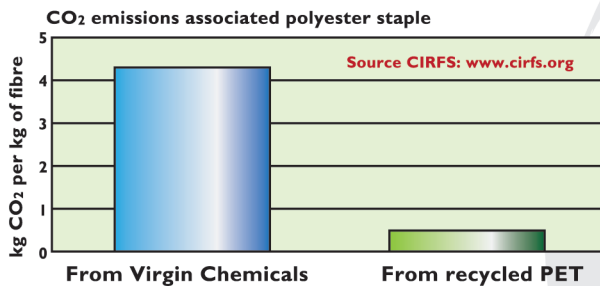


The cornerstone of 3X Green is HFI's special Energy Saving Yarn. This uniquely engineered yarn dyes to vivid colors at a significantly lower temperature than traditional yarns (98°C instead of 130°C). By using ESY we are able to reduce energy consumption and carbon emissions by nearly 50%.



At the heart of the outdoor industry, HFI strives to be an environmental steward. We partner with both GRS 4.0 and Bluesign and continually push for eco-friendly innovation.

Emissions associated with polyester staple differ greatly with material source



Recycled Polyester-EcoHi5

Another earth-friendly component of 3X Green is HFI's EcoHi5™ yarn. EcoHi5™ is a 100% recycled polyester yarn made from recycled PET bottles.

